

# V8 PITTSBURGH



The Vicon V8 Eight-Station Pittsburgh Rollformer can be optionally tooled with either Right Angle Flange, 4-in-1 or Acme Lock Rolls. All V8 rollformers produce seams that exceed the standards set by SMACNA.

| LEFT OUTBOARD                                          | SPEED  |
|--------------------------------------------------------|--------|
| Small Pittsburgh 20-28GA<br>5/16" pocket, 1" notch     | 90 FPM |
| Large Pittsburgh 18-24GA<br>7/16" pocket, 1-3/8" notch | 90 FPM |
| Large Pittsburgh 16-20GA<br>7/16" pocket, 1-3/8" notch | 45 FPM |

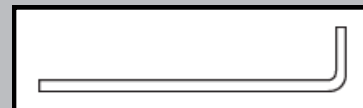


## FEATURES & BENEFITS

- ▶ Quietest machine in the industry
- ▶ Eight forming stations for all roll sets - no opening roll on any rollset
- ▶ Heavy-duty roller chain drive, no belts
- ▶ Heavy-duty 1" diameter stress proof roller shafts
- ▶ Slideout shaft design allows for easy maintenance
- ▶ Woodruff shaft keys for added strength and precise alignment
- ▶ 5 HP/3 phase motor coupled to an industrial oil bath worm gear drive for longevity
- ▶ Large heavy-duty bearings with inner races and grease fittings protect roll shafts extending bearing life
- ▶ 90 FPM pitch speed
- ▶ Heavy-duty motor starter with thermal protection overloads

## OPTIONS

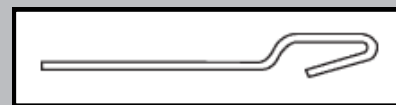
- Right Angle Flange Rolls  
20-28GA (1/4" - 7/16")  
16-24GA (1/4" - 7/16")



- 4-in-1 Rolls (22-28GA) to produce and clinch, small standing seam, 7/16" flange, and male 1/4 edge



- Acme Lock (Double Seam) Rolls  
(20-28GA or 16-22GA)



- 5 gallon Sealant System for sealing Pittsburgh Lock (1 gun)
- 5 HP single phase motor
- Additional options available upon request