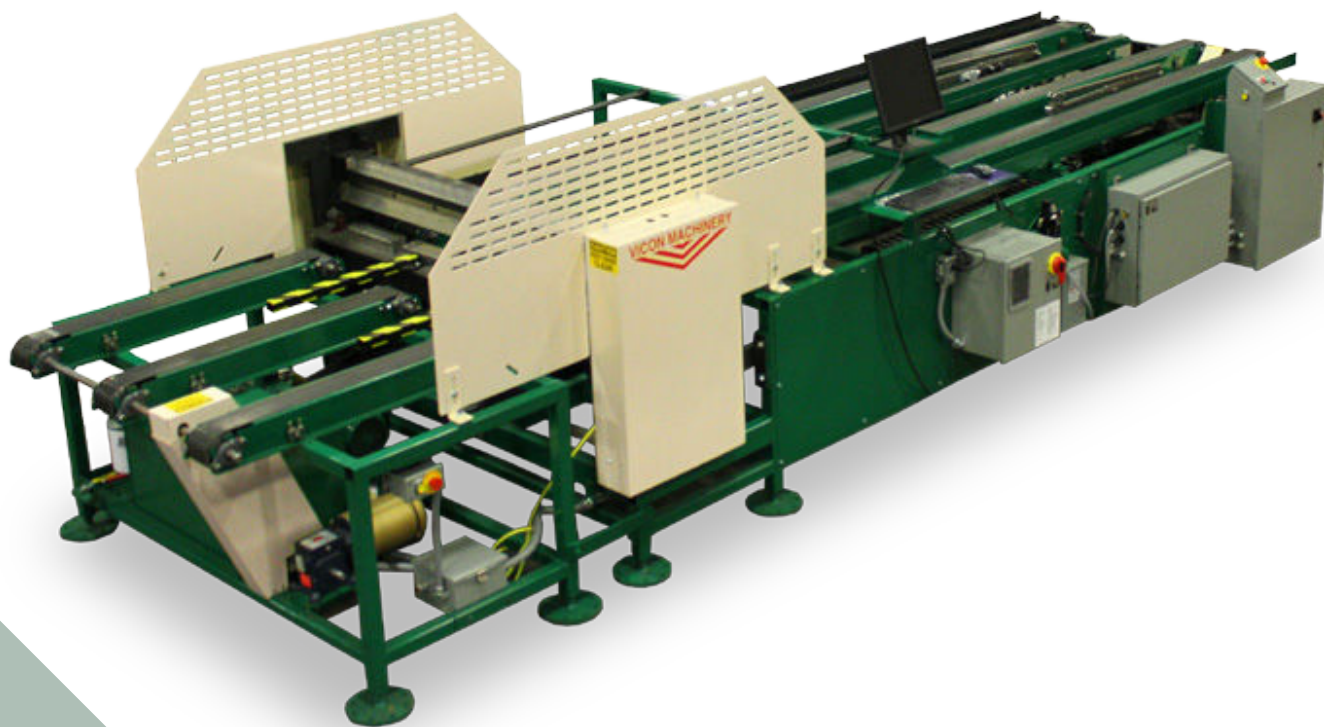


FULL WRAP BRAKE SYSTEM



The VICON Full Wrap Automatic Brake System is a heavy-duty high-speed servo feed bending system.

FEATURES & BENEFITS

- ▶ High production front gauge gripper/ejector system with dual rack and pinion servo-drive ensuring squareness and accuracy
- ▶ Reliable "Time Based Logic" eliminates need of adjustments to external sensors
- ▶ Remote Coil Line Operator Control station
- ▶ Industry leading guiding system, no adjustments required

OPTIONS

- L-Brake system also available
- 14-gauge mild steel capacity

STANDARD SPECIFICATIONS

- Heavy-duty 5' hydraulic bending unit with 16-26-gauge mild steel capacity
- System capable of L-section, U-section or full wrap duct (min. size for full wrap is 6" x 6" unlined), maximum capacity 120" wrap perimeter
- 48" and 60" duct lengths for slip & drive/ raw duct and 44" and 56" duct lengths for TDX duct
- Unit automatically controlled by VICON Control System